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Ordering heavy duty engine kits



What you need to know

At MAHLE, we made a commitment to offer a full line of engine kits, we also made a commitment to support the kits the way we support every part we've ever sold. When you buy an engine kit from MAHLE, you're not just buying parts in a box. You're buying a philosophy of service that extends to every division.

Our technical service and customer service teams are ready to help with all your questions and needs when ordering engine kits and heavy duty components.

General Technical Service: (800) 248-9606

HD Customer Service: (877) 425-3848 or custsrv@mahle.com

- + The information required to identify the engine kit for a specific Cummins® engine is on the engine data plate
- + See chart below for data plate locations by engine
- + The information required from this plate is:
 - CPL
 - Serial number



CPL NUMBER SERIAL NUMBER

Cummins Engine Company Inc Columbus, Indiana 47202-3005 Warning Injury May Result And Warranty is Void -ed if Fuel Rate Or Altitudes Exceed Published Maximum Values For This Model And Application Date of Mfg. XXXXXXXX Made in U.S.A. XXXXXXXX	Engine Cert I.D.	C.I.D./ L	SERIES	CPL	Engine Serial No. XXXXXXXX
	Timing TDC	XXX X.X	XXX	XXXX	Cust Spec.
	Valve lash cold X.XXX Int. X.XXX Exh.				Rated HP X at X rpm
	Firing Order X X X X X X				Fuel rate at rated HP Xmm X/stroke
	Low Idle RPM XXX		E.C.S.		Fuel rate at rated HP Xmm X/stroke

Engine	Data plate location (typical)
4BT 3.9 / 6 BT 5.9	Front cover / gear housing
6CTA	Front cover / gear housing
ISB	Engine rocker cover

Engine	Data plate location (typical)
ISC / ISL	Top side of gear housing
ISX	Top of rocker lever cover
QSK45 / QSK60	Left bank side of front gear cover

